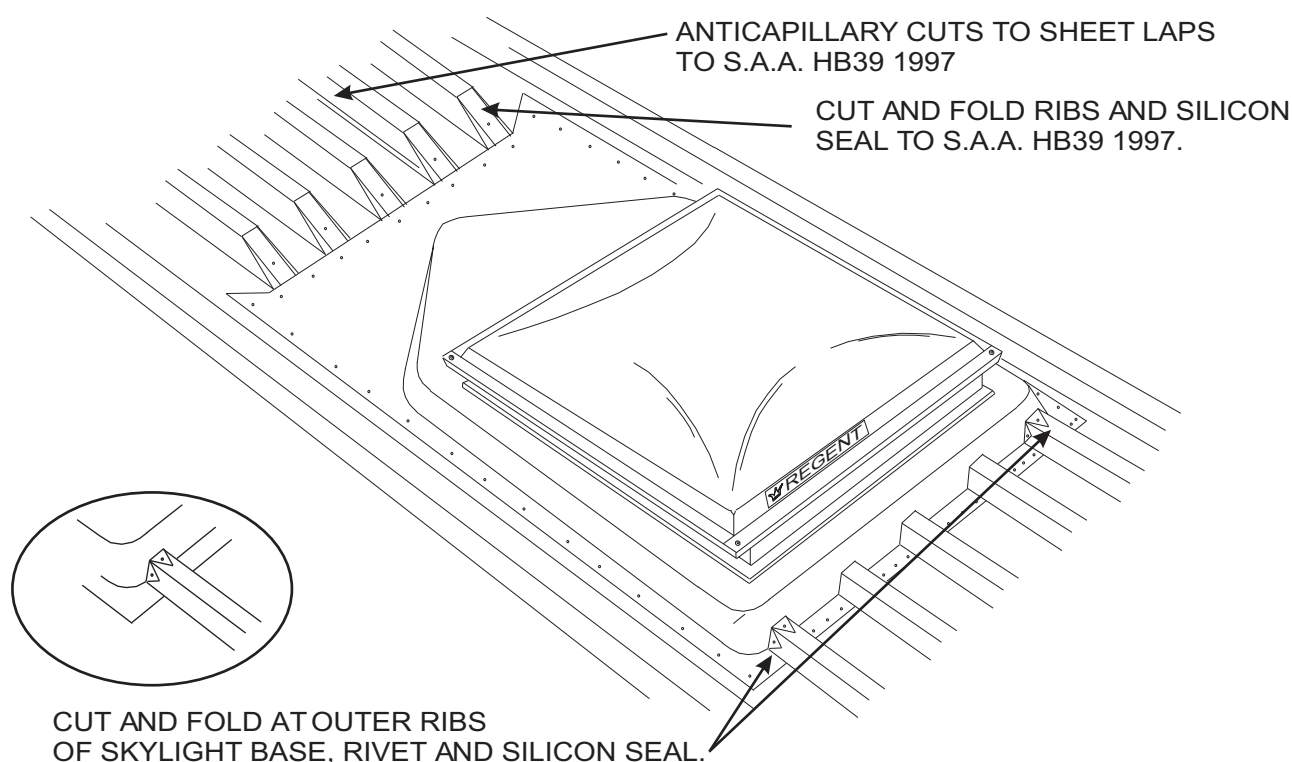


1. CUT. FOLD SILICON AND POP RIVET RIBS ON HIGH SIDE. DO NOT USE FOAM SEALING STRIP.
2. CUT OUT FOR RIBS ON FRONT OF SKYLIGHT, LEAVING PORTION ON AND FOLD OUT ONTO THE OUTSIDE AND TOP OF OUTER RIB. SILICON AND POP RIVET FOLDED OUT SECTIONS TO OUTSIDE AND TOP OF OUTER RIB.
3. TURN UP PANS ON LOW SIDE OF CUT OUT.
4. ENSURE THAT THERE IS A CONTINUOUS SILICON SEAL ON TOP OF SKYLIGHT AT HIGH SIDE, UNDER 2 SIDES AND IN WAY OF POP RIVETS IN PANS ON FRONT.
5. POP RIVET AT CLOSE CENTRES (50MM CENTRES) ON TOP AND 2 SIDES AND 2 TO 3 RIVETS IN PANS ON FRONT.
6. SEAL AROUND OUTER RIB OF CUTOUT ON FRONT OF SKYLIGHT TO ENSURE WATER CANNOT BACK UP ALONG OUTER RIB UP TO SOAKER.
7. LEAVE INTERMEDIATE RIBS UNSEALED AT FRONT, AS TURNED UP PANS PROVIDE ADEQUATE SEAL.
8. PROVIDE ANTI-CAPILLARY CUTS WHERE SHEET LAPS OCCUR ABOVE FOLDED RIBS.



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